# **TECHNIKAI ADATLAP**

## Dakerton habkarton

Technical File		N°AP2006001/G JULY 2011
Product	Dakerton habkarton	
Description	<b>Dakerton habkarton</b> is an expanded polystyrene foam centred board coated with white glazed paper on both sides	

#### Characteristics

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Thickness	3.0 +/- 0.2mm	5.0 +/- 0.2mm	10.0 +/- 0.2mm	
Weight	520 g/m² +/- 10%	570g/m² +/- 10%	760g/m² +/- 10%	
Width and length tolerances	+/- 2mm			
Square fault	Maximum : 4mm /1 mete	Pr		
Bending	Maximum : 5mm /1 mete	er		
Material / color	White polystyrene foam Foam treated anti UV (not yellowing in time)			
PH of the paper	7.5 – 9.5 (acidfree)			
Ageing resistance	ANSI/NIS Permane Libraries DIN/ISO	ance of Paper for Publi and Archives" 9706 "Information and its and printed materia	equirements erican National Standard for ications and Documents in d documentation; papers for al: requirements for ageing	

### Transformation

Cutting	-	Cut up with a simple cutter knives or Numerical cutting machine
Printing	- - -	Can be screenprinted or used directly on digital printers, Compatible with all current inks, Maximum temperature processing recommended: 40 ° C
Lamination		Manual or industrial lamination Compatible with dry and humid process (without solvent glue) Maximum temperature processing recommended: 40 ° C

For all specific applications do not hesitate to contact us.

### **Environmental aspect**

- Without CFC gases
- Compared with polyurethane, polystyrene foam does not produce hydrocyanic acid (even in small quantities, HCN acid is dangerous for health and environment) and generates 5 times less carbon monoxide when burned.

#### Storage

- Creat'Premier boards must be stored and transported horizontally,
- They must be stored in a dry room at a maximum temperature of 30°C

### Safety

The safety Data sheet of this material is sent upon request.