

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch  
Testing, supervising and certifying body, authorized by the building supervision authority

# TEST REPORT

## PZ-Hoch-160985

**for the proof of Fire behaviour according to DIN 4102, part 1**

**Translation of the German test report – no guarantee for translation of technical terms**

<b>company</b>	<b>Heytex Bramsche GmbH</b> Heywinkelstraße 1 D-49565 Bramsche
<b>description of samples</b>	-fabric consisting of polyester, coated with PVC- colour: white
<b>name of the material</b>	„H3512 Blockout Banner“
<b>sampling</b>	by the company itself
<b>content of request</b>	Proof of flammability to classify building materials to class B1 “schwerentflammbar” according to DIN 4102, part 1
<b>validity of test report</b>	31.07.2021
<b>result</b>	<b>The examined product meets the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of &gt;40 mm to same or other plain materials.</b>

This test report includes 4 pages and 6 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- “allgemeine bauaufsichtliche Zulassung” (general building inspectorate approval ) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

## 1. Description of test material in condition as delivered

**PN 24001:** "H3512 Blockout Banner" colour: white  
-fabric consisting of polyester, coated with PVC-  
side A: smoother  
side B: a little bit structured

characteristic values determined by the test laboratory:

area weight: about 779 g/m<sup>2</sup> thickness: about 0,65 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

## 2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

## 3. Arrangement of samples mounting: freely suspended

#8238: flaming side A in warp direction  
#8239: flaming side B in warp direction  
#8240: flaming side A in weft direction  
#8299: flaming side B in warp direction  
#8300: flaming side B in warp direction

## 4. Date of test CW 36 and CW 38 in 2016

## 5. Results The test has been examined according to DIN 4102 (Mai 1998)

line no	Measurement	Result with the tested specimen					Dim.
		#8238	#8239	#8240	#8299	#8300	
	Test number						
	flaming direction / side	warp / A	warp / B	weft / A	warp / B	warp / B	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	
2	Maximum flame height above bottom edge of the specimen	70	50	70	50	50	cm
3	Time <sup>1)</sup>	0:16	0:08	0:17	0:08	0:08	min:s
4	Burn through / melting Time <sup>1)</sup>	0:18	0:13	0:18	0:10	0:08	min:s
5	Observations on the back side of the specimen Flames / Glowing Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
6	Change of color Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
7	Falling of burning droplets Start <sup>1)</sup>	X 1:09	X 5:54	./. ./.	./. ./.	./. ./.	min:s
8	Extent sporadic falling of burning droplets <sup>2)</sup>	X	X	./.	./.	./.	min:s
9	continuous falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	
10	Falling of burning droplets Start <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
11	Extent sporadic falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	
12	continuous falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	

line no.	Measurement	Result with the tested specimen					Dim.
		#8238	#8239	#8240	#8299	#8300	
	Test number	#8238	#8239	#8240	#8299	#8300	
	flaming direction / side	warp / A	warp / B	weft / A	warp / B	warp / B	
13	Afterflame time at the bottom of the sieve (max.)	0:18	1:20	./.	./.	./.	min:s
14	Impairment of the burner by dropping or falling material: Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
15	Premature end of test	./.	./.	./.	./.	./.	min:s
16	Final occurrence of burning at the specimen <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
16	Time of eventually end of test <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
17	Afterflame after end of test Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	./.	
19	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
20	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	cm
22	Afterglow after end of test Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	
24	Place of appearance Lower half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
25	Upper half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
26	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
27	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
28	Density of smoke ≤ 400 % * min	54	87	77	43	48	% * min
29	> 400 % * min <sup>4)</sup>	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	3	4	5	
31	Residual lengths: individual value <sup>3)</sup>						
	Specimen 1	49	50	51	60	60	cm
	Specimen 2	45	55	48	62	58	cm
	Specimen 3	53	57	56	58	68	cm
	Specimen 4	53	66	54	61	56	cm
32	Average value, individual test <sup>3)</sup>	50	57	52	60	61	
33	Photo of specimen in enclosure no.	1	2	3	4	5	
34	Flue gas temperature	121	121	121	117	117	°C
35	Maximum of average value Time <sup>1)</sup>	09:51	06:11	09:57	09:33	09:24	min:s
36	Diagram: encl. no.	1	2	3	4	5	
37	Remarks: - none -						

<sup>1)</sup> indication of times: from the begin of testing procedure <sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

## 6. Explanations concerning the testing procedure

There were no additional tests proceeded because of the residual length of more than 45 cm.

## 7. Summary of results and additional establishments to Fire Behaviour

lineno.	measurement test-no.	Result with the tested specimen					dimen sion
		#8238 warp / A	#8239 warp / B	#8240 weft / A	#8299 warp / B	#8300 warp / B	
1	residual length	50	57	52	60	61	cm
2	max. smoke temperature	121	121	121	117	117	°C
3	density of smoke - integral	54	87	77	43	48	%min
4	remarks: During the "Brandschacht"-test #8239 the material showed burning droplets. We did perform two additional tests #8299 and #8300. During these both tests the material showed no burning droplets. Therefore the material is classified as a not burning dripping material.						

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 6).

## 8. Special remarks


- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, im particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

## 9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 26.09.2016

clerk in charge:



(Dipl.-Ing. (FH) Jürgen Hammer)



Head of the test laboratory:



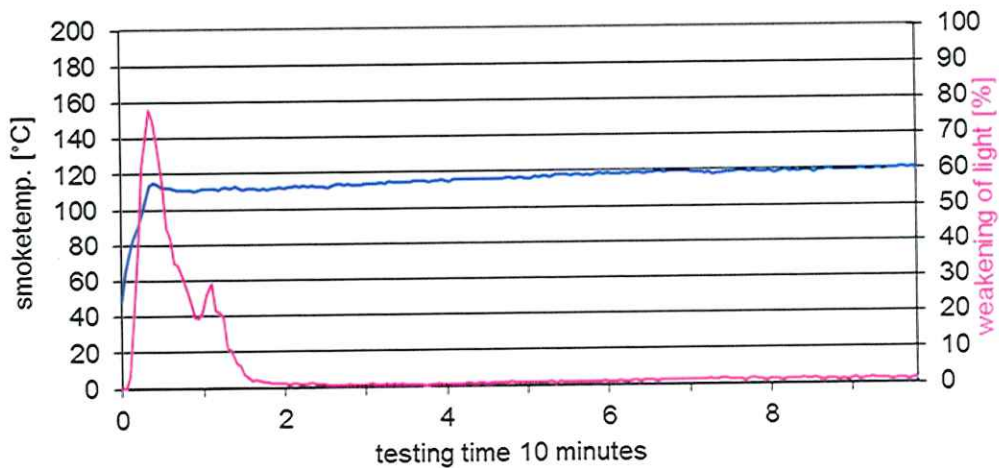
(Dipl.-Ing.(FH) Andreas Hoch)

„Brandschacht“-test #8238



measurement

#8238, HEYTEX B., "H3512...", A+K, PN 24001  
residual length: 50cm, max. smoketemp.: 121°C, smoke-Int.: 54%min

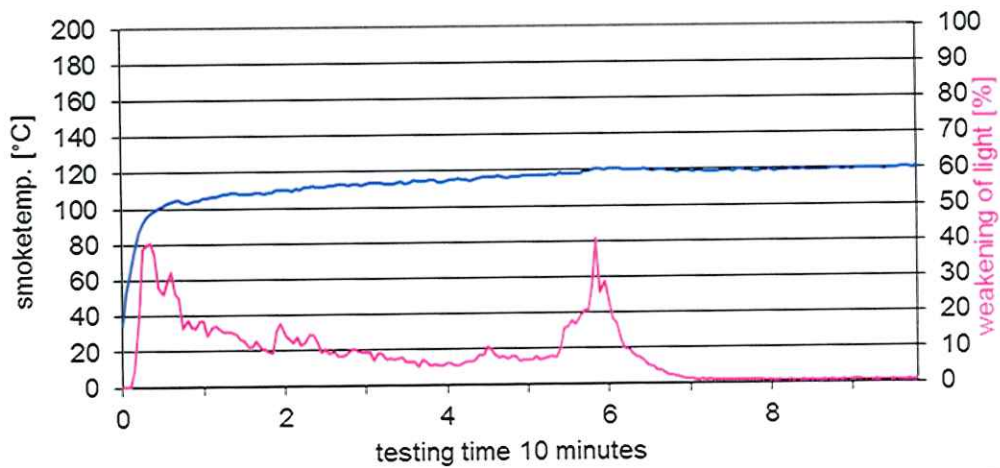


„Brandschacht“-test #8239



measurement

#8239, HEYTEX B., "H3512...", B+K, PN 24001  
 residual length: 57cm, max. smoketemp: 121°C, smoke-Int.: 87%min

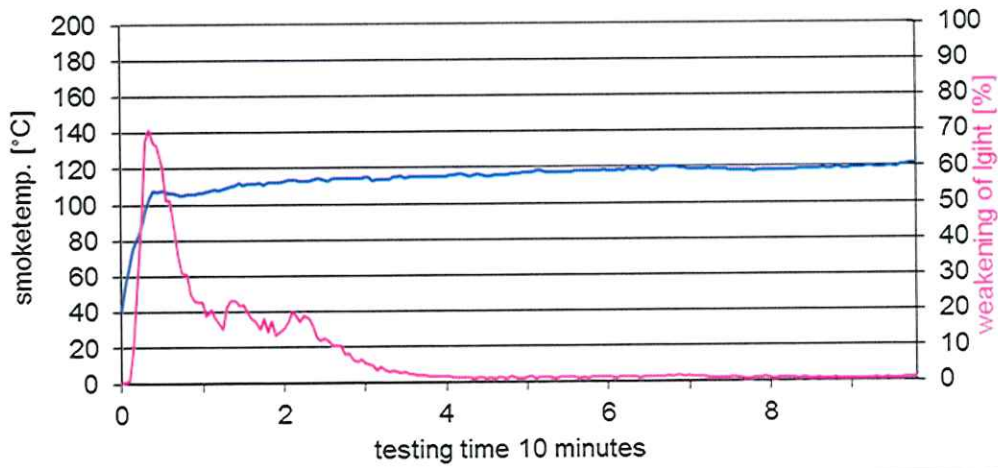


„Brandschacht“-test #8240



measurement

#8240, HEYTEX B., "H3512...", A+S, PN 24001  
 residual length: 52cm, max. smoketemp.: 121°C, smoke-Int.: 77%min

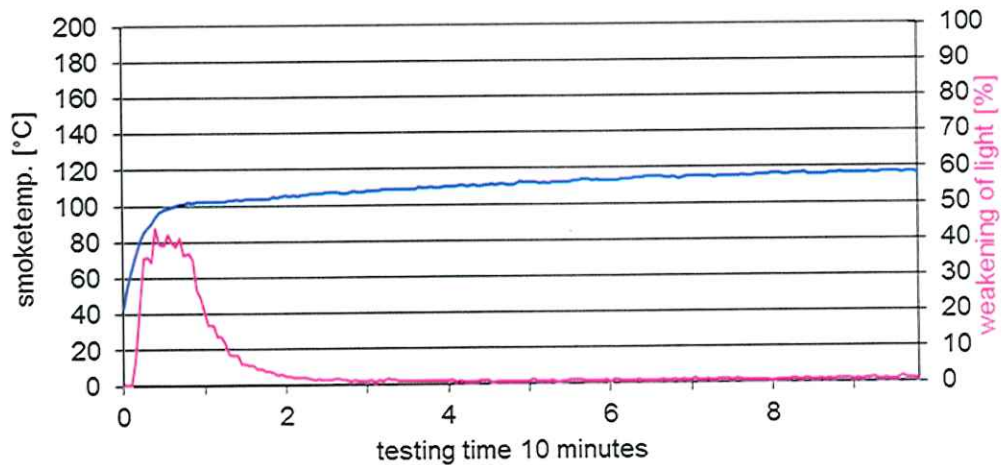


„Brandschacht“-test #8299



measurement

#8299, HEYTEX B., "H3512...", B+K, PN 24001  
residual length: 60cm, max.smoketemp.: 117°C, smoke-Int.: 43%min



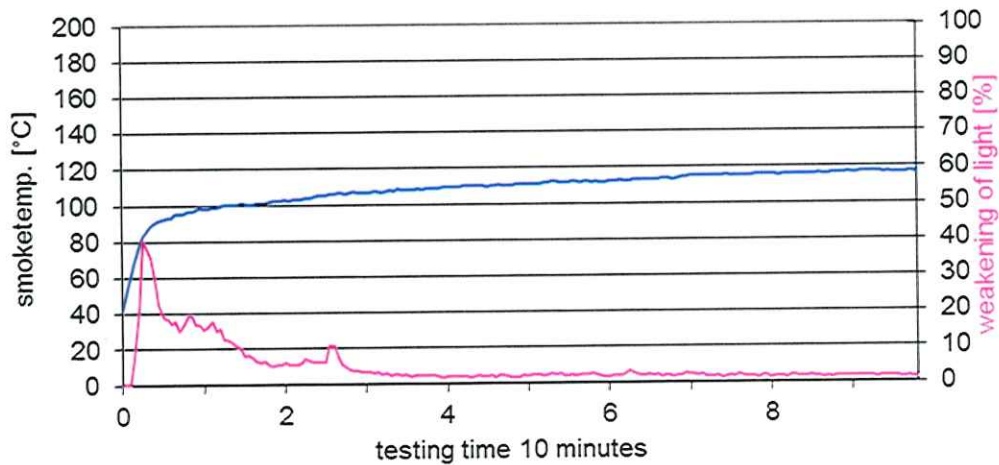


**„Brandschacht“-test #8300**



**measurement**

#8300, HEYTEX B., "H3512...", B+K, PN 24001  
residual length: 61cm, max. smoketemp: 117°C, smoke-Int.: 48%/min



**Test for normal flammability  
classifying B2 according to DIN 4102**

1. Description of test material in condition as delivered look at page 2
2. Preparation of samples  
Out of the material there have been cut samples for the ignitability apparatus.  
The samples were kept in a climate 23/50 until they reached constant weight.
3. Arrangement of samples -freely suspended-  
Flaming in warp and weft direction / Flaming side A and side B
4. Date of test CW 37 in 2016
5. Results

PN 24001: flaming side B in warp	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	1	1	--	3	--	--	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
max. flame height	11	10	9	10	9	--	10	--	--	--	--	--	cm
time	14	14	13	11	14	--	13	--	--	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	15	16	15	15	15	--	15	--	--	--	--	--	s
end of glowing <sup>1)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
flames were extinguished after <sup>1)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
smoke development (visual)	moderate-heavy						moderate-heavy						
dropping of burning material during 20 s <sup>1)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
Appearance after test: burned out till max. height 10 cm x width 2 cm													

PN 24001: additional tests	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	--	--	--	3	3	3	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	S
max. flame height	8	9	8	--	--	--	9	9	10	--	--	--	cm
time	11	10	12	--	--	--	13	14	11	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	15	15	15	--	--	--	15	15	15	--	--	--	s
end of glowing <sup>1)</sup>	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
flames were extinguished after <sup>1)</sup>	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
smoke development (visual)	moderate-heavy						moderate-heavy						
dropping of burning material during 20 s <sup>1)</sup>	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
Appearance after test: burned out till max. height 10 cm x width 1 cm													

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec -/- no appearance -- no information

6. Remarks and explanations to the testing procedure - none -
7. Opinion concerning the dropping of burning material  
The test for normal flammability shows no burning dripping material.