

for the proof of fire behaviour according to DIN 4102-1



Prüfstelle für das
Brandverhalten
von Baustoffen
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PÜZ-Stelle (LBO): BRA09

Reference: FLT 3771622 (Translation of the German Prüfzeugnis - no guarantee for translation of technical terms)

Client: Convertec GmbH
Heideweg 2-4
D – 77880 Sasbach

Order: 2022-02-02 **Arrived:** 2022-02-04

Description of samples: On one side coated film made of rigid PVC, named "Hart-PVC 430 S FR".
(for details see page 2)

Delivered: 2022-02-04

Content of request: Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102-1

Assessment: The examined material meets the requirements of class B1 for "schwerentflammbare" (not easily flammable) building materials according to DIN 4102-1 if used in one layer, suspended freely or with distance of > 40 mm to the same or other plain materials.
(for details see page 5)

Validity: 2027-02-28

Sampling: The samples were sent to the laboratory by the client.

Remark: If the above-mentioned building material is not used as product according to MBO § 2, there is no need for a general building supervisory test certificate.

This test certificate is not regarded as the sole proof if the tested building material is used as building product within the meaning of state building prescriptions (MBO § 17).

This test certificate does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions.

This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- "allgemeines bauaufsichtliches Prüfzeugnis" (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval).

This test certificate can serve as a basis for building supervisory procedures for:

- regulated building products for the pre-scribed proofs of conformity
- non-regulated building products for the needed proofs of applicability.

This test certificate comprises 5 pages and 3 appendices.

Approved testing, inspection and certification body

This test certificate must not be published and copied preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents. Agreement of the test laboratory has to be given in any case if norms in which the tests are based or other technical standards have changed.

TEST CERTIFICATE



1 Description of test material

1.1 Test material (according to the client)

The delivered material is a rigid PVC-film coated on one side with a microporous and printable coating (designated as Inkjet-coating) with a nominal thickness of 360 µm. The coated film is intended to be used indoor as advertising space or for decorative purposes and was named with the trade names "Hart-PVC 430 S FR" by the client.

1.2 Description of the delivered samples

For the tests the laboratory received a sample roll of a plastic film with a coated surface on one side. The sample had a length of about 20 m and a width of 1.07 m. The sample was marked with the trade name and batch 210929.6.

Colour (film): white

Colour (coating): white

Characteristic values: see passage 4.1; photos: see enclosures 1, 2

Further details are not known to the laboratory; a retain sample each has been deposited.

2 Preparation of samples

For the small burner tests ("Brennkastenprüfungen") samples for edge flame exposure (dimensions 190 mm x 90 mm) and samples for surface flame exposure (dimensions 230 mm x 90 mm) were cut in longitudinal and transverse direction of the films.

For the tests in the fire shaft ("Brandschacht") 4 specimens were assembled. The samples (dimensions 1000 mm x 190 mm) for test specimens A and C have been cut in longitudinal direction, the samples for test specimens B and D in transverse direction of the films.

All samples were kept in a climate chamber acc. DIN 50014-23/50-2 until they reached constant weight before testing.

3 Arrangement of samples

The small burner tests ("Brennkastenprüfungen") have been performed acc. DIN 4102-1, chapter 6.2.5 (building materials class B2). The tests in the fire shaft ("Brandschacht") have been performed acc. DIN 4102-1 and -16 (building materials class B1).

Arrangement of the samples: single layer, freely suspended

Period of testing: February 2022

4 Results

- section 4.1 Material characteristics
- section 4.2.1 Test results class B2 ("Brennkasten")
- section 4.2.2 Test results class B1 ("Brandschacht")

4.1 Material characteristics

Table 1

Trade name	Manufacturer's data		Measured values		
	Mass per unit area [g/m ²]	Thickness [mm]	Mass per unit area [g/m ²]	Thickness (m.v.) [mm] s	
Hart-PVC 430 S FR	630 ± 30	0.43 ± 0.03	605	0.43	0,003

m.v. mean value (n=10)

s standard deviation

./ not received/not measured



4.2 Results of the fire behaviour

4.2.1 Test results class B2 (Brennkasten)

All building materials class B1 must also meet the requirements of materials class B2 (flammable). The material, tested in "Brennkasten" acc. DIN 50 050 meets the requirements class B2; the material did not show burning particles/droplets during these tests. (Results: see enclosure 3, table 2)

4.2.2 Test results class B1 ("Brandschacht")

Table 3

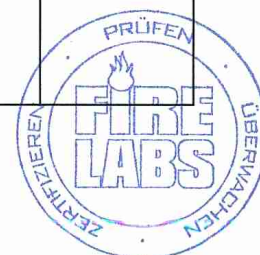
Test results "Brandschachtprüfung" (part 1)						
line no.		Specimen				requirements
		A	B	C	D	
1	<u>Number of specimen arrangement</u> acc. DIN 4102 –15 Table 1	1	1	1	1	
2	<u>Maximal flame height</u> above bottom edge cm	60	50	50	60	*)
3	Time ¹⁾ min	1	1	1	1	
4	<u>Burning / melting through</u> Time ¹⁾ min	./.	./.	-	-	
5	<u>Back side of the specimens:</u> <u>Flames / glowing</u> Time ¹⁾ min:s	./.	./.	./.	./.	
6	<u>Discolouring</u> Time ¹⁾ min:s	./.	./.	./.	./.	
7	<u>Falling of burning droplets</u> Begin ¹⁾ min	No	No	No	No	
8	Extend: Sporadic falling of burning droplets					
9	Continuous falling of burning droplets					
10	<u>Falling of burning parts</u> Begin ¹⁾ min	Yes 1	No	No	No	
11	Extend: Sporadic falling of burning parts	Yes				
12	Continuous falling of burning parts	No				
13	<u>Afterflame time at the bottom of thesieve (max.)</u> min:s	0:11	./.	./.	./.	
14	<u>Impairment of the burner flames by dropping or falling Material</u> Time ¹⁾ min:s	No	No	No	No	
15	<u>Premature end of test</u> Final occurrence of burning at the specimen ¹⁾ min	2	2	5	4	
16	Time of eventually end of test ¹⁾ min:s	./.	./.	./.	./.	

¹⁾ Indication of time: from the beginning of testing procedure

- Not tested

./.

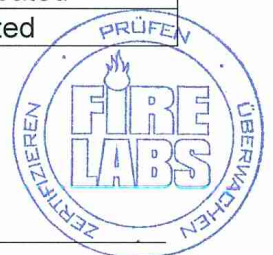
*) No cause for complaint



Test results (part 2)						
line no.		Specimen				requirements
		A	B	C	D	
17	<u>Afterflame after end of test</u>	No	No	No	No	
18	Time min:s					
19	Number of specimen					
20	Front side of specimen					
21	Back side of specimen					
21	Flame length cm					
22	<u>Afterglow after end of test</u>	No	No	No	No	
23	Time min:s					
24	Number of specimen					
24	<u>Place of appearance:</u>					
25	Lower half of specimen					
26	Upper half of specimen					
27	Front side of specimen					
27	Back side of specimen					
28	<u>Smoke density</u>					
28	≤ 400 % min	49,8	43,5	114	51,7	
29	≥ 400 % min (very strong smoke density)	./.	./.	./.	./.	
30	Diagram fig. no.	1	3	5	7	
31	<u>Residual length</u>					
	Individual values cm	54 49 39 39	62 59 49 48	51 51 54 48	47 48 54 49	> 0
32	Average value cm	45	54	51	49	≥ 15
33	Photo of the test specimen fig. no.	2	4	6	8	
34	<u>Flue gas temperature</u>					
34	Maximum of average value...°C	113	111	112	112	≤ 200
35	Time ¹⁾ min:s	9:58	9:52	10:00	9:54	
36	Diagram fig. no.	1	3	5	7	
37	<u>Remarks:</u> line 13: Afterflame time at the bottom of the sieve < 20 sec. is not rated as "falling of burning parts or droplets" line 32: There were no additional tests proceeded based on the residual length of the samples of > 45 cm (DIN 4102-16, 5.2 b)					

- 1) indication of time: from the beginning of testing procedure
- ./. not occurred
- *) no cause for complaint

Test specimen	Test-no.	Trade name	Direction of samples	Tested surface
A	771622-001	Hart-PVC 430 S FR	longitudinal	uncoated
B	771622-002			coated
C	771622-003		transverse	uncoated
D	771622-004			coated



5 Assessment

According to the test results in section 4.2 the material, described in section 1 and 4.1, fulfils the requirements of a building material class B1 according to DIN 4102-1, if the material is used suspended freely or with a distance of > 40 mm to the same or other plain materials.

The requirements of building materials class B2 are fulfilled also, no falling of burning parts or droplets occurred during these tests.

The verification

- for outdoor usage (ageing behavior by outdoor weathering)
has not been proved.

6 Special remarks

This certificate is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or surfaces etc. the burning behaviour may differ.

This test certificate is not regarded as the sole proof if the tested building material is used as building product within the meaning of state building prescriptions (MBO § 17).

This test certificate is no substitute for a General Building Inspectorate Certificate. This test certificate is granted without prejudice to the rights of third parties, or particular private proprietary rights.

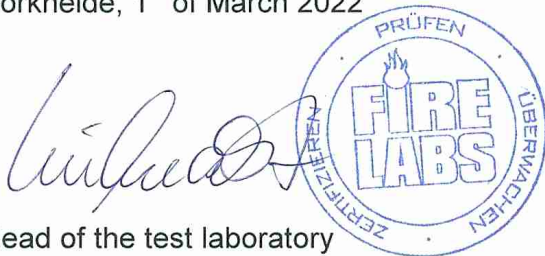
This test certificate can serve as a basis for building supervisory procedures for:

- regulated building products for the pre scribed proofs of conformity
- non-regulated building products for the needed proofs of applicability.

The explanations given in DIN 4102-1 app. D, especially concerning an external production control have to be considered.

This test certificate is valid until 2027-02-28, provided that the test methods, the classification rules and the technology do not change during this period.

Borkheide, 1st of March 2022



Head of the test laboratory
(Dipl.-Ing. Uwe Kühnast)

This translation was issued 1st of March 2022, in a case of doubt the German version is valid solely.

Test specimen A

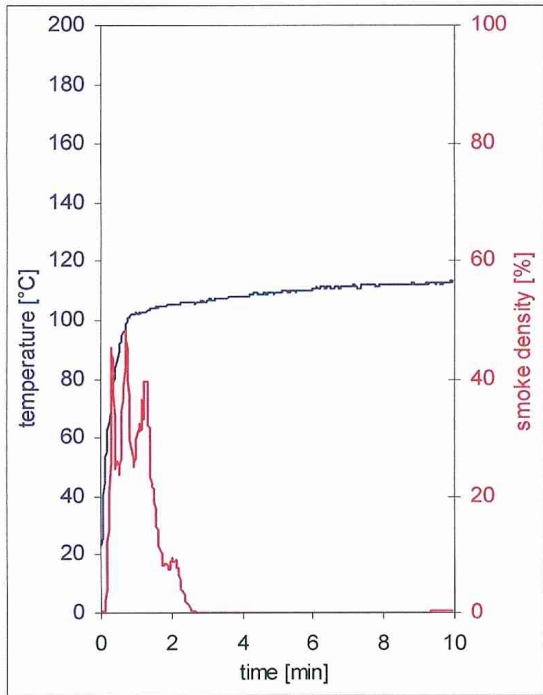


fig. 1
Graphs of the flue gas temperature and the smoke density

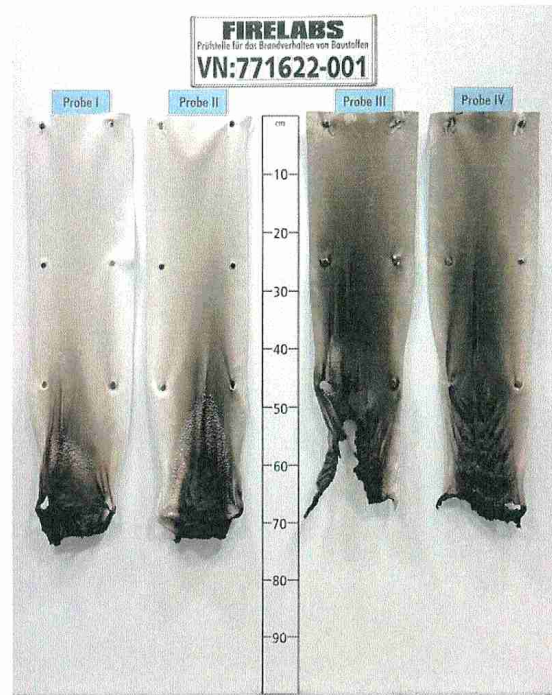


fig. 2
View of test specimen after the test

Test specimen B

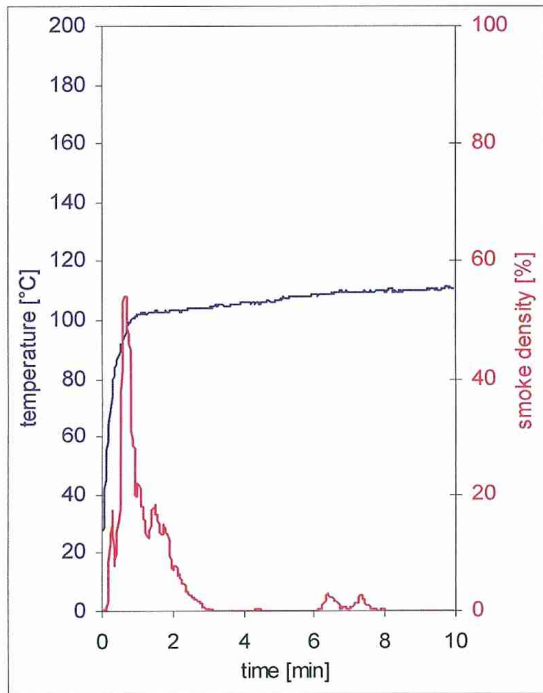


fig. 3
Graphs of the flue gas temperature and the smoke density

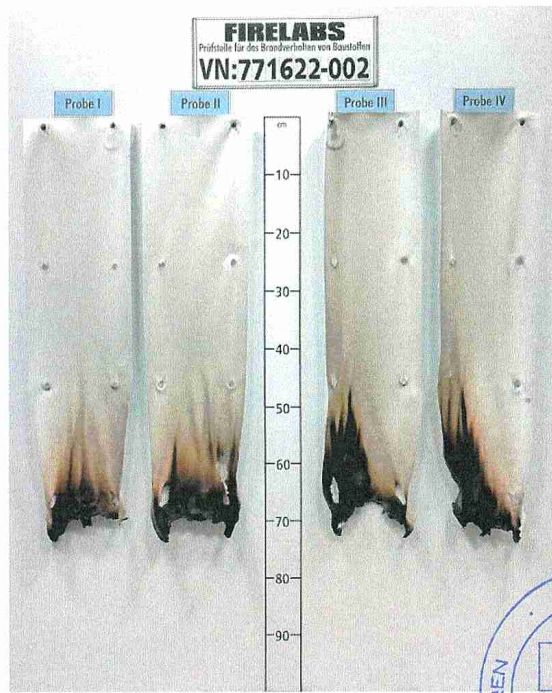


fig. 4
View of test specimen after the test



Test specimen C

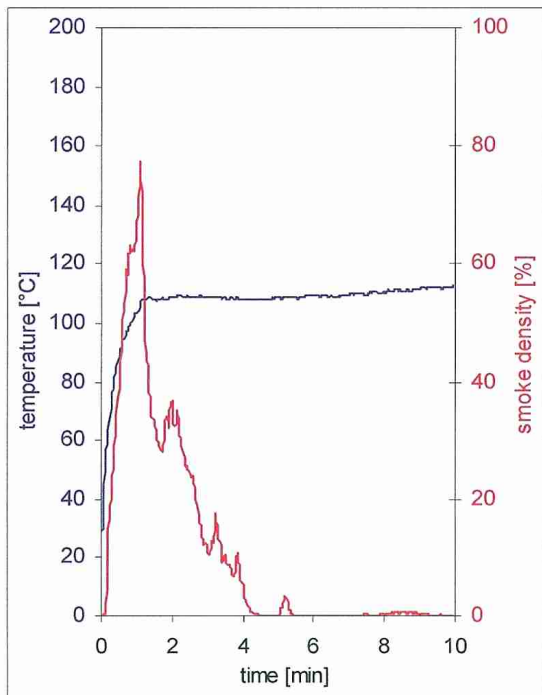


fig. 5
Graphs of the flue gas temperature and the smoke density

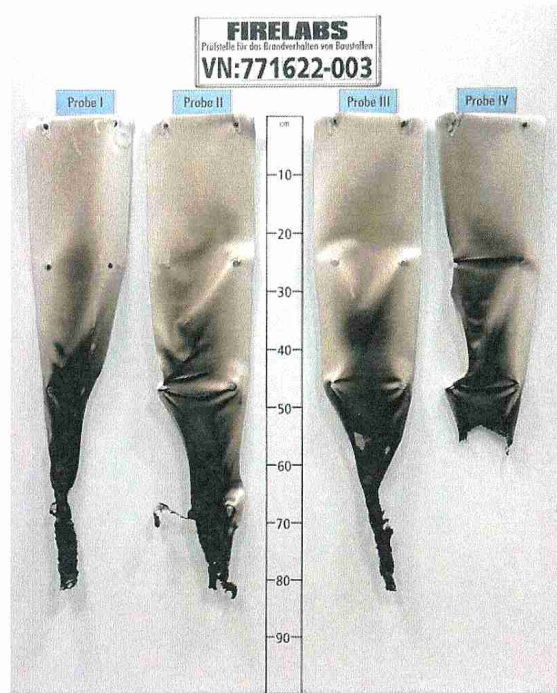


fig. 6
View of test specimen after the test

Test specimen D

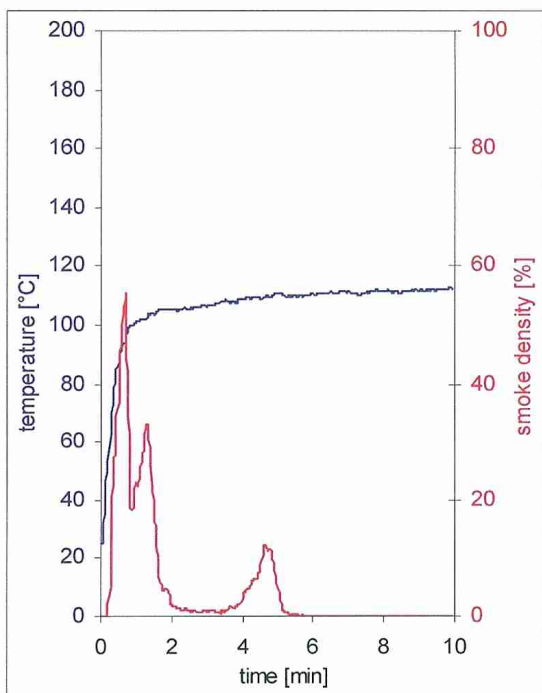


fig. 7
Graphs of the flue gas temperature and the smoke density

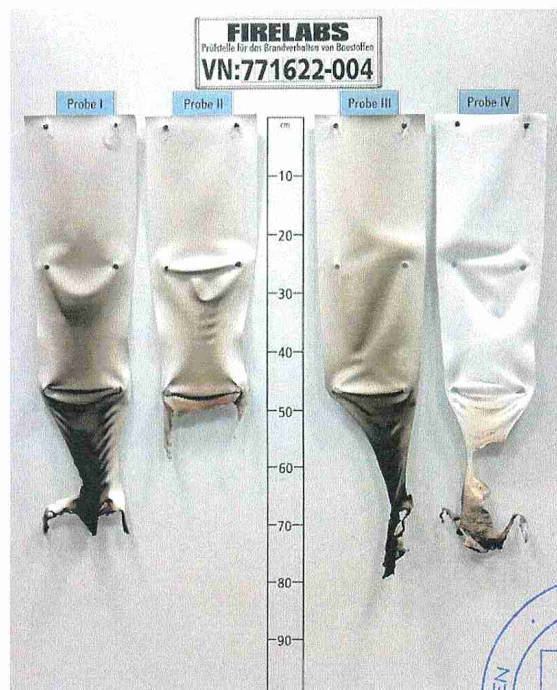


fig. 8
View of test specimen after the test



Test results small burner ("Brennkasten") tests

Table 2

Hart-PVC 430 S FR	Longitudinal direction							Transverse direction							dim.	requirements
	1	2	3	4	5	6	7	8	9	10	11	12	13	14		
Sample-No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	n	-
Ignition of the sample	1	5	4	5	5	5	3	1	1	1	1	1	5	5	s	-
Maximum flame height	5	6	7	8	7	6	5	8	7	8	7	8	5	6	cm	-
Time of the maximum	15	7	8	8	9	8	10	15	13	15	15	15	15	13	s	-
Flame tip reached the 150 mm mark	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	≥ 20
Self-extinguishing of flames	16	16	16	16	16	16	16	16	16	16	16	16	16	16	s	-
Ignition of filter paper	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	1)
Smoke density (visual)	moderate							moderate							-	-
Afterburning time	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	-
Flames were extinguished after	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	-

View of the samples after the test (20 seconds after exposure the flame):
 The samples were destroyed in the area of the flame exposure up to a max. height of about 7 cm and about 2 cm in width, soot above until top edge of the samples.

Samples 1, 8-12: edge flame exposure
 Samples 2-6, 13: surface flame exposure coated surface
 Samples 7, 14: surface flame exposure uncoated surface

1) No ignition within 20 seconds
 ./. Not occurred
 dim. Dimension
 Indication of time: from the beginning of testing procedure
 Indication of measurements: from reference line of the flame

