

PRODUCT DATA SHEET



Avery® Crystal Glass Film

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Introduction

Avery Crystal Glass Film is suitable for decorative and functional graphics on glass windows and screens, doors and mirrors. Avery Crystal Glass Film also functions on other transparent media, like acrylic and polycarbonate sheets

Description

Facefilm: 80 micron calendered vinyl film, polymerically plasticised

Adhesive: permanent, acrylic based

Backing paper: one side coated bleached kraft paper, 140 g/m²

Conversion

Avery Crystal Glass Film has been especially developed for conversion on a wide range of computerised signmaking equipment.

Features

- Translucent crystal-like special effects film.
- Homogeneous matt face finish.
- Excellent conversion properties.
- Easy cutting and weeding.
- Good outdoor durability for its class.
- Very good indoor durability.
- Excellent adhesion.

Recommendations for use

Avery Crystal Glass Film has been developed to create a typical surface finish for decorations on glass, as well as functional and manifestation graphics. Avery Crystal Glass Film should be applied on flat surfaces and performs best on transparent media.

Recommendations for application

- Flat surfaces only.
- Application to a substrate with the wet method will facilitate positioning.
- Addition of 0,5 % of neutral detergent to water will give you the right application fluid.
- Water to be removed with a squeegee and firm hand pressure.
- Allow the adhesive to build up sufficient adhesion level (this may take 15-45 minutes!) before application tape removal.



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PRODUCT CHARACTERISTICS

Avery® Crystal Glass Film

Physical properties

Features	Test method ¹	Results
Caliper, facefilm	ISO 534	80 micron
Caliper, facefilm + adhesive	ISO 534	110 micron
Tensile strength	DIN 53455	1.7 kN/m
Elongation	DIN 53455	100 %
Gloss	ISO 2813, 85°	14 %
Dimensional stability	DIN 30646	0.2 mm. max
Adhesion, initial	FINAT FTM-1, stainless steel	540 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	720 N/m
	Glass	640 N/m
	PMMA	640 N/m
	Polycarbonate	640 N/m
Flammability		self extinguishing
Accelerated ageing	SAE J 1960, 1500h exposure	No negative impact on film performance
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability ²	90° Vertical exposure	indoor : 7 years outdoor: 5 years

Temperature range

Features	Results
Application temperature	Minimum: +10° C
Temperature range	-50° to +100° C

Chemical resistance

Features	Test method ¹	Results
Humidity resistance	200h exposure	No effect

Chemical solvent resistance	Immersion time	Results
Water	24h	No effect
Detergent (1% solution)	24h	No effect
Detergent solution 65°C	8h	No effect
Isopropyl Alcohol / Water (20/80)	10 min	No effect

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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